Mc MINING GROUPE PICHORI Quality First

LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

# Technical sheet



**INDUSTRIAL MIG TIGÂ MMA INVERTER - TRIS 250**

Marque: AWELCO - ITALY

Ref Product: wire:N18190

Ref Mcmining: SOUDN18190-AWELCO

| **DESCRIPTION** | |
|---|---|
| N18190 - INDUSTRIAL MIGTIGÂ MMA INVERTER - TRIS 250 | |
| Order Code | N18190 |
| Input voltage | 230V~1ph |
| Absorbed Power | kVA MIG 9,5 / MMA 8,7 / TIG 6,3 |
| | Â KW MIG 7,4 /MMA 6,8 / TIG 4,9 |
| No load voltage | MIG 87 / MMA 87 / TIG 13 |
| Welding Current | MIG 20-240 |
| | MMA 10-200 |
| | TIG 10-200 |
| Duty Cycle | MIG 20/240 |
| | MMA 30/200 |
| | TIG 30/200 |
| | 200A@90% |
| **Electrodes (mm)** | **1,6 - 5,0** |
| | Inox/Stainless Steels - AWS E308-E316 |
| | Basic - AWS E7018 |
| | Cast Iron - AWS A5.15 |
| **Wires** | SG2 : 0,6-1,2 Diam. |
| | Â INOX : 0,8-1,0 Diam. |
| | Â FLUX : 0,8- 0,9Diam. |