Technical sheet



Bohler - Rutile basic stick electrode, high-alloyed - FOX E 308 H 3,2x350mm

Marque: BÖHLER- GERMANY

Ref Product: wire:11186

Ref Mcmining: SOUD11186-BW

Description
11186
Rutile basic stick electrode, high-alloyed, creep resistant Covered electrode, rutile coated, high-alloyed, austenitic stainless, creep resistant Rutile-basic coated electrode of E 19 9 H R / E308H-16 type for welding of creep resistant CrNi-alloyed austenitic stainless steels such as 1.4948 / 304H. Controlled ferrite content of 3 – 8 FN. The deposit is resistant to embrittlement and scaling. Service temperatures up to 700ºC. Excellent weldability in all positions except vertical down.
BÖHLER FOX E 308 H
Classification du produit
AWS A5.4 / SFA-5.4: E308H-16
Certification
EN ISO 3581-A: E 19 9 H R 4 2 **TÜV (11178), CE**