LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



Bohler - Basic stick electrode high-alloyed.- AVESTA 308L/MVR 3,2x350mm

Marque: BÖHLER- GERMANY

Ref Product: wire:65454

Ref Mcmining: SOUD65454-BW

Description
65454
Basic stick electrode high-alloyed, chemical resistant AVESTA 308L/MVR 3,2 x 350 mm Covered electrode, rutile coated, high-alloyed, austenitic stainless, 308L
Characteristics and typical fi elds of application Rutile coated, core wire alloyed electrode of E 19 9 L R / E308L-17 type for all position welding of 1.4301, 1.4307 / 304L stainless steels. Resulting weld microstructure is austenite with 5 – 10% ferrite. Very good corrosion resistance under fairly severe conditions, e.g. in oxidizing acids and cold or dilute reducing acids. Max. service temperature 350ºC.
Classification du produit
AWS A5.4 / SFA-5.4: E308L-17 EN ISO: 3581-A: E 19 9 L R
Certification
EN ISO 3581-A: E 19 9 L R **TÜV (01064), DB (30.014.17), DNV, CE**