LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

# Technical sheet



**Bohler - High alloyed stick electrodes - Q E 316 L-17 3,2 x 350mm**

Marque: BÖHLER- GERMANY

Ref Product: wire:75313

Ref Mcmining: SOUD75313-BW

| **Description** |
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| 75313 |
| **High alloyed stick electrodes**<br>BÖHLER Q E 316 L-17 3,2 x 350mm<br><br>Characteristics and typical fi elds of application Rutile coated, core wire alloyed electrode for welding of stainless austenitic steels such as 1.4404 and 1.4435 / 316L. Easy to weld on both AC and DC+ with minimum spatter formation. The slag is self-releasing and the resulting weld is smooth and clean. Max. service temperature 400ºC. |
| **Classification du produit** |
| AWS A5.4 / SFA-5.4: E316L-17<br>EN ISO 3581-A: E 19 12 3 L R 3 2 |
| **Certification :** |
| **AWS A5.4 / SFA-5.4**<br>**EN ISO 3581-A**<br>**TÜV (10648), ABS, DNV, CE** |