LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



Bohler - Stick electrode, unalloyed, basic coated - 7018-1 Q E 5,0x450mm

Marque: BÖHLER- GERMANY

Ref Product: wire:81503

Ref Mcmining: SOUD81503-BW

Description
81503
Stick electrode, unalloyed, basic coated BÖHLER 7018-1 Q E 5,0 x 450 mm Basic coated electrode engineered for high-quality welds. Excellent strength and toughness properties. Also suitable for welding steels with low purity and high carbon content. Metal recovery > 110%. Good weldability in out-of-position work except for vertical-down.
Suitable for welding in steel construction, boiler and container fabrication, vehicle construction, shipbuilding, and machine construction as well as for buffer layers when building up on high carbon steels.
Classification du produit
AWS A5.1 / SFA-5.1: E7018-1H4 EN ISO 2560-A: E 42 5 B 42 H5
Certification :
AWS A5.1 / SFA-5.1 **EN ISO 2560-A** **TÜV (12451.), ABS, BV (Ø2,0-5,0 mm), DNV, GL (Ø2,0-5,0 mm), CWB (Ø2,0-6,0 mm), CE**