Technical sheet



BOHLER TIG rods, high-alloyed, stainless - THERMANIT 25/09 CUT-1,60X1000

Marque: BÖHLER- GERMANY

Ref Product: wire:67456

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Description	
67456 - BOHLER TIG rods, high-alloyed, stainless - THERMANIT 25/09 CUT-1,60X1000 - Super duplex stainless steel; resistant to inter-crystalline corrosion. - Very good resistance to pitting corrosion and stress corrosion cracking due to the high CrMo(N) content (pitting index ?40). Well suited for conditions in offshore application, particularly for welding of super-martensitic stainless steels (13 % Cr); extra low hydrogen in the filler material available on request.	
CLASSIFICATION	
EN ISO 14343-A :	W 25 9 4 N L
AWS A5.9:	ER2594
Product specification:	
Dimension:	1,6x1000mm
Service temperature:	-50 °C to 220 °C (-58°F to 428 °F).