Mc MINING GROUPE PICHORI Quality First

LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



BOHLER Rutile stick electrode, high-alloyed, stainl. FOX EAS 4 M-A-2,0X300

Marque: BÖHLER- GERMANY

Ref Product: wire:10089

Ref Mcmining:

Description	
10089	
BOHLER Rutile stick electrode, high-alloyed, stainless FOX EAS 4 M-A-2,00X300	
Rutile electrode, core wire alloyed, stainless steel. Preferably used for 1.4435 / 316L steel grades. BÖ HLER FOX EAS 4 M-A is an acknowledged world leader, noted for its superior welding characteristics and metallurgy. It can be used on AC or DC. Other advantages include high current capacity, minimum spatter formation, self-releasing slag, smooth and clean weld profile, safety against formation of porosity due to moisture resistant coating and packaging into hermetically sealed tins. The fully alloyed core wire ensures the most reliable corrosion resistance. Resistant to intergranular corrosion up to +400 °C.	
CLASSIFICATION	
EN ISO 3581-A :	E 19 12 3 L R 3 2
EN ISO 3581-B :	ES316L-16
AWS A5.4 :	E316L-17
Product specification:	
Dimension:	2,0x300mm
Amps A:	40 - 60
CERTIFICATION	
TÜV (0773.), DB (30.014.14), ABS (E316L-17), DNV (316L), GL (4571), LR (316Lm), Statoil, VUZ, SEPROZ, CE, CWB, NAKS (Ø 3.2 mm; Ø 4.0 mm)	