LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



BOHLER SMAW electrode, High-alloyed AVESTA 310-3D-3,2X350

Marque: BÖHLER- GERMANY

Ref Product: wire:64627

Ref Mcmining: SOUD64627-BW

Description	
64627	
BOHLER SMAW electrode, High-alloyed AVESTA 310-3D-3,2X350	
Avesta 310 is a 25 Cr 20 Ni electrode for welding to ASTM 310S and related types of high temperature stainless steels. 310 have a fully austenitic structure, which makes it somewhat more sensitive to hot cracking than 309L. Welding should be performed taking great care about low heat input and interpass temperature.	
CLASSIFICATION	
AWS A5.4:	E310-17
Product specification:	
Dimension:	3,2X350mm
Amperage:	70-100