LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

# Technical sheet



**BOHLER stick electrode - Graphite-basic coated FeNi - UTP 85 FN-3,2X350**

Marque: BÖHLER- GERMANY

Ref Product: wire:14899

Ref Mcmining:

| **Description** | |
|---|---|
| 14899<br>- BOHLER stick electrode - Graphite-basic coated FeNi - UTP 85 FN-3,2X350<br>- Characteristics and typical fields of application<br>- UTP 85 FN is suitable for surfacing and joining of all grades of cast iron, particularly nodular cast iron (GGG 38-60) and for joining these materials with steel and cast steel.<br>- UTP 85 FN has excellent welding properties and a smooth, regular flow, a high deposition rate and a finely rippled bead appearance. Very economic for construction and production welding on nodular cast iron parts. High current carrying capacity thank to a bimetallic core wire. | |
| **CLASSIFICATION** | |
| AWS A5.15 / SFA-5.15 : | ENiFe-Cl |
| EN ISO 1071 : | E C NiFe-13 |
| **Product specification:** | |
| Dimension: | 3.2 × 350mm |
| Current A: | 70 - 100 |