Mc MINING GROUPE PICHORI Quality First

LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

# Technical sheet



**BOHLER Stick electrode, unalloyed, cellusosic - PHOENIX CEL 70-3,2X350**

Marque: BÖHLER- GERMANY

Ref Product: wire:46930

Ref Mcmining:

| **Description** | |
|---|---|
| 46930<br>- BOHLER Stick electrode, unalloyed, cellusosic - PHOENIX CEL 70-3,2X350<br>- Characteristics and typical fields of application<br>- Cellulose covered electrode for vertical down circumferential welds in pipeline constructions.<br>- Excellent weldability in root pass welding (DC ±); also in the vertical up position.<br>- CTOD, HIC and HSCC tested. | |
| **CLASSIFICATION** | |
| EN ISO 2560-A : | E 42 2 C 2 5 |
| EN ISO 2560-B : | E 4310 A |
| AWS A5.1 : | E6010 |
| AWS A5.1M : | E4310 |
| **Product specification:** | |
| Dimension: | 3,2X350mm |
| Amps A: | 80 - 130 |
| **CERTIFICATION** | |
| **TÜV (00247), DB (10.132.44), ABS, LR, GL, DNV; CE** | |