LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



BOHLER Basic stick electrode, high-alloyed, heat resistant FOX FFB-3,2X0350

Marque: BÖHLER- GERMANY

Ref Product: wire:47733

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Description	
47733	
BOHLER Basic stick electrode, high-alloyed, heat resistant FOX FFB-3,20X0350	
Basic electrode, core wire alloyed for analogous, heat resisting rolled, forged and cast steels e.g. in annealing plants, hardening plants, steam boiler construction, the crude oil industry and the ceramics industry. Joint welds in heat resisting CrSiAl steels exposed to sulphurous gases should be given a final layer deposited by means of FOX FA. Scaling resistant up to +1200 °C. Cryogenic resistance down to -196 °C. The service temperature range between +650 and +900 °C should be avoided owing to the risk of embrittlement.	
CLASSIFICATION	
EN ISO 3581-A :	E 25 20 B 2 2
AWS A5.4 :	E310-15 (mod.)
Product specification:	
Dimension:	3,2x350mm
Amps A:	80 - 110
CERTIFICATION	
TÜV (0143.), Statoil, SEPROZ, CE	