Technical sheet



BOHLER Graphite-basic coated stick electrode - UTP 8-4,0X350

Marque: BÖHLER- GERMANY

Ref Product: wire:37502

Ref Mcmining:

Description	
37502 - BOHLER Graphite-basic coated stick electrode for cold welding of cast iron - UTP 8-4,0X350 UTP 8 is for cold welding of grey and malleable cast iron, cast steel and for joining these base metals to steel, copper and copper alloys, especially for repair and maintenance. UTP 8 has excellent welding properties. - The easily controllable flow permits spatterfree welding in all positions and with minimal amperage. - The weld deposit and the transition zones are filable. No undercutting. Ideally suited for the combined welding with the ferronickel type UTP 86 FN (buttering with UTP 8 and filling with UTP 86 FN).	
CLASSIFICATION	
AWS A5.15 / SFA-5.15 :	ENi-CI
ENISO 1071 :	E C Ni-CI 1
Product specification:	
Dimension:	4,0x350mm
Current (A):	110 - 140
CERTIFICATION	
DB (No. 62.138.01)	