LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



BOHLER Rutile stick electrode high-alloyed, stainless FOX SAS 2-A-2,50X0350

Marque: BÖHLER- GERMANY

Ref Product: wire:54211

Ref Mcmining: SOUD54211-BW

Description	
54211	
BOHLER Rutile stick electrode high-alloyed, stainless FOX SAS 2-A-2,50X0350	
Rutile electrode, stabilised stainless steel. Preferably used for Ti or Nb stabilised 1.4541 / 1.4550 / 321 / 347 CrNi-steel grades. BÖ HLER FOX SAS 2-A is noted for its superior welding characteristics and metallurgy. It can be used on AC or DC. Other advantages include high current carrying capacity, minimum spatter formation, self-releasing slag, smooth and clean weld profile, safety against formation of porosity due to moisture resistant coating and packaging into hermetically sealed tins. The fully alloyed core wire ensures the most reliable corrosion resistance. Resistant to intergranular corrosion up to +400 °C.	
CLASSIFICATION	
EN ISO 3581-A:	E 19 9 Nb R 3 2
EN ISO 3581-B:	ES347-16
AWS A5.4:	E347-17
Product specification:	
Dimension:	2,50x350mm
Amps A:	50 - 90
CERTIFICATION	
TÜV (1105.), DB (30.014.06), ABS (347-17), GL (4550), LTSS, VUZ, SEPROZ, CE, NAKS (Ø 2.5; Ø 3.2; Ø 4.0)	